



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3651-041
Job Sheet 187672



Part No: D3651-041

Job Qty: 1 ea

Part Name: Aft Base Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ECN 1113P 08-01-22 DD verified by: EC IPP Rev:C ecn1162 08-04-02 DD verified by: EC

Ship Via:

08 1362

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 08 2019
100	Packaging	1 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-4		JAN 08 2019
110	Small Fab	1 pcs	12/21/18	12/21/18	0.00	2.00	Small Fab-4		SMY
120	QC	1 pcs	12/21/18	12/21/18	0.00	0.00	QC5		
130	Packaging	1 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea	12/21/18	12/21/18	0.00	0.00	QC21		21 JAN 09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3523-4-02	Rivet	58 Ea (58 ea)	90-Start up Operation	FM13678153 FM13134010 X 5
D3651-043	Flange Weldment	1 pcs (1 ea)	110-Small Fab	F140843
D3651-1	Gasket	1 Ea (1 ea)	110-Small Fab	5138788
D3651-11	Gasket	1 pcs (1 ea)	110-Small Fab	F146103
D3651-13	Outside Doubler	1 pcs (1 ea)	110-Small Fab	F145867
D3651-9	Inside Doubler	1 pcs (1 ea)	110-Small Fab	F156446

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR3523-4-02	58	112	0
110-Small Fab	D3651-043	1	2	0
	D3651-1	1	0	0
	D3651-11	1	2	0
	D3651-13	1	2	0
	D3651-9	1	1	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :			
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Size ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		FAULT CATEGORY Other/Details: _____			

